

SAFETY DATA SHEET

1. Identification

Product identifier	Rapid Solve S-1693
Other means of identification	
Product code	0300583
Recommended use	Solvent
Recommended restrictions	None known.
Manufacturer	CORRELATED PRODUCTS A division of Waverly Industries, LLC. 145 W Shore Dr. Culver, IN 46511 USA Information (317) 243-3248 Emergency (800) 424-9300

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Not classified.	
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

**Signal word**

Danger

Hazard statement

H225 Highly flammable liquid and vapor.

Prevention

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/bond container and receiving equipment.
P241 - Use explosion-proof electrical/ventilating/lighting equipment.
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.

Response

P280 - Wear protective gloves/eye protection/face protection.
P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P370 + P378 - In case of fire: Use appropriate media to extinguish.

Storage

P403 + P235 - Store in a well-ventilated place. Keep cool.

Disposal

P501 - Dispose of contents/container in accordance with local/regional/national/international regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
n-Heptane (and Isomers]		142-82-5	90-100
Isopropanol		67-63-0	0.1-10

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation

If overexposure to vapors or mist, move to fresh air. Call a physician if breathing becomes difficult.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.
General information	Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
Environmental precautions	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling	Vapors may form explosive mixtures with air. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Do not smoke. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling
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operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Avoid spark promoters. Eliminate sources of ignition. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in original tightly closed container. Store in a cool, dry place out of direct sunlight. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS). Keep in an area equipped with sprinklers.

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Isopropanol (CAS 67-63-0)	PEL	980 mg/m3
		400 ppm
n-Heptane (and Isomers] (CAS 142-82-5)	PEL	2000 mg/m3
		500 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Isopropanol (CAS 67-63-0)	STEL	400 ppm
	TWA	200 ppm
n-Heptane (and Isomers] (CAS 142-82-5)	STEL	500 ppm
	TWA	400 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Isopropanol (CAS 67-63-0)	STEL	1225 mg/m3
		500 ppm
	TWA	980 mg/m3
n-Heptane (and Isomers] (CAS 142-82-5)		400 ppm
	Ceiling	1800 mg/m3
	TWA	440 ppm
		350 mg/m3
		85 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Isopropanol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

* - For sampling details, please see the source document.

Appropriate engineering Controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection	Wear protective gloves.
Skin protection	
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	Clear.
Physical state	Liquid.
Form	Liquid.
Color	Colorless.
Odor	Typical Solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	180.5 °F (82.5 °C) approx.
Flash point	15.8 °F (-9.0 °C) (Lowest flashing component)
Evaporation rate	> 1 (Butyl Acetate = 1)
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Explosive limit – lower (%)	Not available.
Explosive limit – upper (%)	Not available.
Vapor pressure	56.99 hPa (1 hPa = 0.75006 mmHg)
Vapor pressure temp.	@ 20 Deg. C
Vapor density	> 1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Miscible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Flash point class	Flammable IB
Percent volatile	100 %
Pounds per gallon	5.83 lb/gal
Specific gravity	0.7
VOC (Weight %)	100 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Suitable precautions should be utilized if using this product at temperatures above the flash point. Contact with incompatible materials.
Incompatible materials	Acids. Strong oxidizers and strong acids. Isocyanates. Chlorine.
Hazardous decomposition Products	No hazardous decomposition products are known if stored and applied as directed.

11. Toxicological information

Information on likely routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
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Isopropanol (CAS 67-63-0)

Acute

Dermal

LD50	Rabbit	12800 mg/kg
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Oral

LD50	Dog	4797 mg/kg
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	Mouse	3600 mg/kg
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	Rabbit	5.03 g/kg
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	Rat	4.7 g/kg
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Other

LD50	Mouse	1509 mg/kg
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	Rat n-	1099 mg/kg
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Heptane (and Isomers] (CAS 142-82-5)

Acute

Inhalation

LC50	Rat	103 mg/l, 4 Hours
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LD50	Mouse	75 mg/l, 2 Hours
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Other

LD50	Mouse	222 mg/kg
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* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not available.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects. **Specific target organ toxicity** Not classified. - **single exposure**

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not available.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Isopropanol (CAS 67-63-0) Aquatic		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)
n-Heptane (and Isomers] (CAS 142-82-5) Aquatic		
Fish	LC50	Mozambique tilapia (<i>Tilapia mossambica</i>)

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Partition coefficient n-octanol / water (log Kow)

Isopropanol 0.05 n-Heptane (and Isomers] 4.66

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT BULK

UN number NA1993
Proper shipping name Compounds, Cleaning Liquid (Heptane, Isopropanol)
Hazard class 3
Packing group II
ERG code 128

DOT NON-BULK

UN number NA1993
Proper shipping name Compounds, Cleaning Liquid (Heptane, Isopropanol)
Hazard class 3
Packing group II
ERG code 128

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance List (40 CFR 302.4) n-Heptane (and Isomers] (CAS 142-82-5) Listed.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Yes

Hazardous chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

US state regulations

US. Massachusetts RTK - Substance List

Isopropanol (CAS 67-63-0)

n-Heptane (and Isomers] (CAS 142-82-5)

US. New Jersey Worker and Community Right-to-Know Act

Not regulated.

US. Pennsylvania RTK - Hazardous Substances

Isopropanol (CAS 67-63-0)

n-Heptane (and Isomers] (CAS 142-82-5)

US. Rhode Island RTK

Isopropanol (CAS 67-63-0)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-27-2015 (Address updated 11-17-23)

Version # 01

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Revision Information Product and Company Identification: Product and Company Identification
Physical & Chemical Properties: Multiple Properties
Transport Information: Material Transportation Information
Regulatory Information: United States